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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/879,815	06/13/2001	John Hardy Mosgaard Christensen	CHRISTENSENIA	4286

7590 01/16/2003

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EXAMINER

YAO, SAM CHAUN CUA

ART UNIT	PAPER NUMBER
1733	

DATE MAILED: 01/16/2003

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Please find below and/or attached an Office communication concerning this application or proceeding.

## Office Action Summary

Application No.	Applicant(s)	
09/879,815	MOSGAARD CHRISTENSEN ET AL.	
Examiner	Art Unit	
Sam Chuan C. Yao	1733	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

### Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).
- Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

### Status

- 1) Responsive to communication(s) filed on 29 November 2002.
- 2a) This action is FINAL.                    2b) This action is non-final.
- 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

### Disposition of Claims

- 4) Claim(s) 1-22 is/are pending in the application.
- 4a) Of the above claim(s) 10-22 is/are withdrawn from consideration.
- 5) Claim(s) \_\_\_\_\_ is/are allowed.
- 6) Claim(s) 1-9 is/are rejected.
- 7) Claim(s) \_\_\_\_\_ is/are objected to.
- 8) Claim(s) \_\_\_\_\_ are subject to restriction and/or election requirement.

### Application Papers

- 9) The specification is objected to by the Examiner.
- 10) The drawing(s) filed on \_\_\_\_\_ is/are: a) accepted or b) objected to by the Examiner.  
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
- 11) The proposed drawing correction filed on \_\_\_\_\_ is: a) approved b) disapproved by the Examiner.  
If approved, corrected drawings are required in reply to this Office action.
- 12) The oath or declaration is objected to by the Examiner.

### Priority under 35 U.S.C. §§ 119 and 120

- 13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) All b) Some \* c) None of:  
1. Certified copies of the priority documents have been received.  
2. Certified copies of the priority documents have been received in Application No. \_\_\_\_\_.  
3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).
- \* See the attached detailed Office action for a list of the certified copies not received.
- 14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).  
a) The translation of the foreign language provisional application has been received.
- 15) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121.

### Attachment(s)

- 1) Notice of References Cited (PTO-892)                    4) Interview Summary (PTO-413) Paper No(s). \_\_\_\_\_.  
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)                    5) Notice of Informal Patent Application (PTO-152)  
3) Information Disclosure Statement(s) (PTO-1449) Paper No(s) \_\_\_\_\_.                    6) Other:

## DETAILED ACTION

### ***Claim Rejections - 35 USC § 102***

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

2. Claims 1-9 are rejected under 35 U.S.C. 102(b) as being clearly anticipated by WO 95/18886.

It is stated in MPEP 2133.01 that “When applicant files a continuation-in part whose claims are not supported by the parent application, **the effective filing date is the child CIP**. Any prior art disclosing the invention or an obvious variant thereof having a critical reference date more than 1 year prior to the filing date of the child will bar the issuance of a patent under 35 U.S.C. 102(b). Paperless Accounting v. Bay Area Rapid Transit System, 804 F2d 659, 665, 231 USPQ 649, 653 (Fed. Cir. 1986).” (Emphasis added).

In the instance case, the following limitation does not appear to be sufficiently supported in a parent application:

*“the amount ... is from about 0.5-40 g. of dry matter per square meter of web surface”* (emphasis added).

It is suggested for Applicant to check whether the recited ranges in the dependent claims have sufficient support in the parent application. If so, Applicant

should cite a passage or passages showing support to the presently claimed subject matter (i.e. recited ranges/composition).

***Claim Rejections - 35 USC § 103***

3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

4. Claims 1-9 are rejected under 35 U.S.C. 103(a) as being unpatentable over the admitted prior art (APA) in view of Bair (US 5,135,787), either (LeVan (4,869,771) or Frankosky et al (US 5,225,242)), Kennette et al (US 4,612,226) and optionally further in view of Kwok (US 5,618,364).

With respect to claims 1-4, the APA, drawn to a process of making a dryformed absorbent paper, substantially discloses the process recited in claim 1 (specification; pages 1-6). Accordingly, it is known in the art to spray a latex-type resin material (i.e. water-based binder) onto a pulp web to form a self-supporting fibrous web (page 2 full paragraph 1); and, alternatively to homogenously admix binder fibers with cellulose fibers wherein the binder fibers are heat-activated in a heating zone (page 4 full paragraph 1, page 5 last paragraph to page 6 line 2, page 6 full paragraph 1).

The APA does not disclose combining the above conventional techniques together in forming a dryformed absorbent paper. However, it would have been obvious, to those versed in the art motivated by the desire to prevent or minimized fiber leakage, to

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combine the two conventional techniques together in forming the dryformed absorbent paper of the APA because:

i) it is old in the art of making fibrous absorbent articles to form a non-woven fabric having cellulosic fibers, where a binder fiber **and/or** a binder resin is/are used to bond a fiber matrix as exemplified in the teachings of Bair (col. 4 line 46 to col. 5 line 25; figure 2; see col. 4 lines 53-60, in particular); and,

ii) LeVan, directed to a process of forming a self-sustaining fibrous batt (web) having a sealed outer surface for a minimal fiber leakage, discloses **(a)** blending staple fibers with binder fibers to form a staple/binder fibrous web, spraying a resin bonding agent onto the surface of the staple/binder fibrous web with a resin material to form a resin coated web and then heat-treating the resin coated web to activate the binder fibers and the resin bonding agent (abstract, col. 2 lines 10- 15, lines 27-40); and **(b)** it is disadvantageous to use binder fibers alone or alternatively a resin bonding agent compared with combining both techniques together (col. 2 line 67 to col. 3 line 2).

Alternatively, it would have been obvious, to those versed in the art motivated by the desire to prevent or minimized leakage, to combine the two conventional techniques together in forming the dryformed paper of the APA because:

i) it is old in the art of making fibrous absorbent articles to form a nonwoven fabric having cellulosic fibers, where a binder fiber **and/or** a binder resin is/are used to bond a fiber matrix as exemplified in the teachings of Bair (col. 4 line 46 to col. 5 line 25; figure 2; see col. 4 lines 53-60, in particular); and,

ii) Frankosky et al suggests combining both conventional techniques of forming fibrous batt to minimize fiber leakage (abstract, col. 1 line 47, lines 55-66). It is worthnoting that Franskosky et al also suggest using a latex resin bonding agent in an amount ranging from 10-30% by weight of the batt (col. 2 lines 15-17, lines 34-59).

Optionally, Kwok is cited as further evidence that it is “now” a common practice in the art to use a combination of a binder fiber and a bonding resin in forming a fiber batt. Accordingly, the bonding resin “*is used to seal the surface(s) of the batt (to prevent leakage) and also to provide bonding*” (parenthesis in original) while binder fibers provide for a formation of a ““through-bonded” batt” (quotation in original; col. 1 lines 28-59).

The APA does not teach applying a binder on the web in an amount of .5-40 grams (claim 1) **or** 0.5-10 grams (claim 3) **or** 0.5-5.0 grams (claim 8) **or** 5-20 grams (claim 9) of dry matter per square meter of the web surface. However, it would have been obvious in the art to apply the binder on the web in an amount of .5-40 grams (claim 1) **or** 0.5-10 grams (claim 3) **or** 0.5-5.0 grams (claim 8) **or** 5-20 grams (claim 9) of dry matter per square meter of the web surface in the modified process of the APA because, Franksosky et al implicitly suggest coating about  $5 \text{ g/m}^2$  or more of the bonding resin onto the surface of the fibrous web to effectively prevent fiber leakage (note: Franksosky et al disclose that the final fibrous web has a weight basis in a range of  $50\text{-}400 \text{ g/m}^2$  and further disclose that the bonding resin constitutes about 10-30% by weight of the final batt; 10% of  $50 \text{ g/m}^2$  is equal to  $5 \text{ g/m}^2$  (col. 2 lines 53-62; col. 3 lines 32-35); and, because those versed in the art would have determined, by routine experimentation, the suitable and sufficient amount of binder resin to apply on the web in order to effectively prevent fiber leakage on the web and the same time provide the least amount of resin binder material to reduce the cost of making the modified dryformed paper of the APA.

Lastly, the APA modified by either LeVan or Frankosky et al does not expressly teach the amount of dry matter in a resin binder; wherein the amount is 0.5-15% (claim 1) **or** 0.5-10% (claim 2) by weight to the web. However, it would have been obvious in

the art to provide a latex resin binder having the amount of dry matter recited in claim 1 or 2 in forming the modified dryformed absorbent paper of the APA because one in the art would have determined a suitable latex binder composition needed to be applied to the modified process of the APA (i.e. such is taken to be result effective variable routinely optimize by those versed in the art for the desired end-use of the absorbent paper); and because it is old in the art of making cellulose absorbent webs of the type taught by the APA to apply a dilute latex binder where the amount of solid binder is in the range of .about .5-5% by weight as exemplified in the teachings of Kennette et al (abstract; col. 1 lines 10-28; col. 3 lines 29-45). Only the expected result of effectively sealing the surface of a resultant dryformed absorbent paper would have been achieved.

Note: it is a common practice in the art to determine, by routine experimentation, the amount of binder to apply to a fiber web in order to satisfactorily balance a trade-off between good resistance to defiberization or delamination, and good hand-feel or comfort on a resultant fiber web. The art would have understood and appreciated that the amount of resin binder needed to effectively bond and seal the modified dryformed absorbent paper of the APA depends on a number of factors such as the amount of binder fibers, amount of pulp fibers, thickness of the paper web, etc.

With respect to claims 5-9, these claims are rejected for reasons of record set forth in Paper No. 9 numbered paragraph 6.

***Response to Arguments***

5. Applicant's arguments filed 11-29-02 have been fully considered but they are not persuasive.

In response to Counsel's argument on page 4 regarding the WO '886 patent, as noted above, the following limitation does not appear to be sufficiently supported in a parent application:

*"the amount ... is from about 0.5-40 g. of dry matter per square meter of web surface"* (emphasis added).

Therefore, the effective filing date for this application is 06-13-01.

In response to Counsel's argument on page 6 full paragraph 1 and page 9 lines 1-11, it is respectfully submitted that, Counsel's argument is not commensurate with the scope of the recited claims. There is nothing in the recited claims which require a dryformed web "*having a large amount of very short fibers (dust)*", much less "*fibers having a length as small as .1 mm*".

In response to Counsel's argument on page 7 full paragraph 1 regarding the fibers taught by either Frankosky et al or LeVan as having different characteristics from cellulose fibers, one in the art reading teachings of Frankosky et al or LeVan as a whole would have reasonably understood and appreciated that, the processes taught by either of these references is not limited to polyester type fiber web (i.e. can also be effective in preventing fiber leakage to a dryformed cellulosic fiber web). Therefore, one in the art making a dryformed fiber web confronted with fiber leakage problem would have look for solution(s) to related problem in a fiber web making art such as those taught by Frankosky et al or LeVan.

In response to Counsel's argument on page 8 regarding an outer surface of fiber web being sealed, hence not suitable for making absorbent article, it is respectfully submitted that, Counsel is taking the word "seal" out of context. One in the art reading the teachings of either Frankosky et al or LeVan as a whole would have reasonably understood that, these references do not suggest that a resultant fiber web is impervious to a fluid (non-porous). Rather the teachings of these references would have suggested to one in the art that, the outer surface has a fiber blocking ability, thereby preventing fibers to penetrate through the surface of a web. In fact, a fluid can readily leak through a surface having pin-holes, but for fibers, the surface is practically sealed. Moreover, Kwok discloses that, a process of combining binder fiber and binder resin in forming a fiber web "*is the normal way most bonded batts are now made, because it is not expensive and is adequate for many purposes ...*" (col. 1 lines 53-55). Equally important, if Counsel's argument is correct, then how can one explain the teachings of Bair. Bair, drawn to making a fibrous absorbent article, teachings forming a porous non-woven web, where a combination of fiber binder and binder resin is used in forming the web (col. 4 lines 46-60). In any event, even for the sake of argument that Counsel is correct, since LeVan also sealing only one of two outer surfaces of a fiber web (col. 2 lines 40-51), and since the presently recited claims do not require applying a resin to both outer surfaces of a fibrous web, the presently recited claims fails to define over the art of record.

***Conclusion***

6. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sam Chuan C. Yao whose telephone number is (703) 308-4788. The examiner can normally be reached on Monday-Friday with second Friday off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael W Ball can be reached on (703) 308-2058. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 305-7115 for regular communications and (703) 305-7718 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0651.

  
Sam Chuan C. Yao  
Primary Examiner  
Art Unit 1733

scy  
January 13, 2003